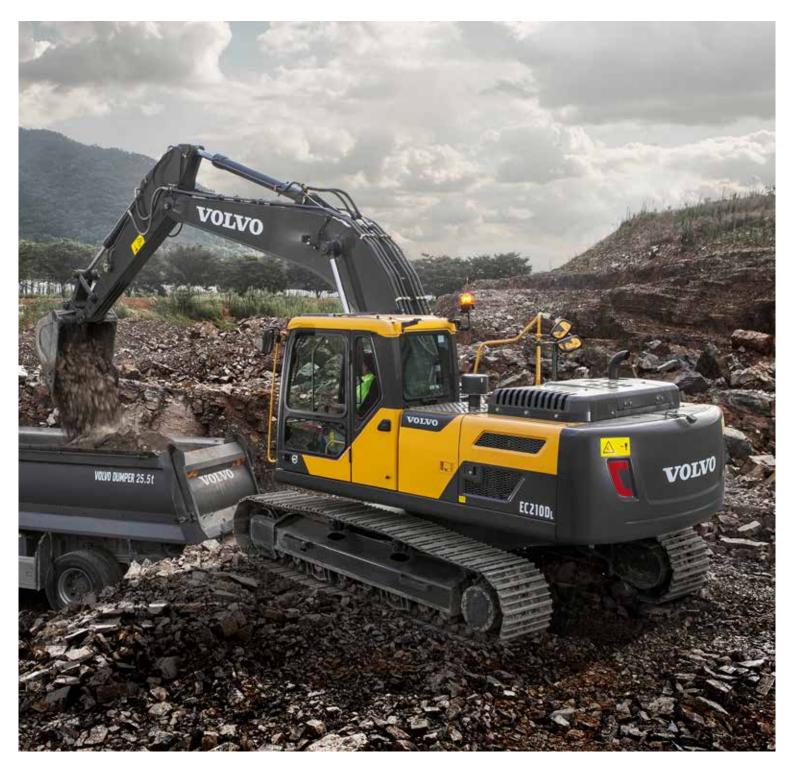
Volvo Construction Equipment Building Tomorrow





Volvo Excavators 20.5-23.8 t 167 hp (metric)



The power to perform

Get the most out of your excavator in any application. The EC210D is equipped with a range of features to ensure a superior performance, shift after shift. Designed with Volvo's extensive experience and expertise, this robust machine delivers ultimate productivity and efficient operation in a wide variety of tasks.

Powerful Volvo engine

Experience optimum power with the EC210D's robust Volvo engine. Working together with the machine's proven hydraulics, this engine delivers high torque at low rpm for the ultimate combination of performance and improved fuel efficiency.



Excellent controllability

The EC210D features increased hydraulic flow for responsive, accurate control in grading and combined operations. Benefit from smoother and easier movement when traveling and lifting simultaneously as well as better grading quality from the harmonized boom and arm movement.



Enhanced operator performance

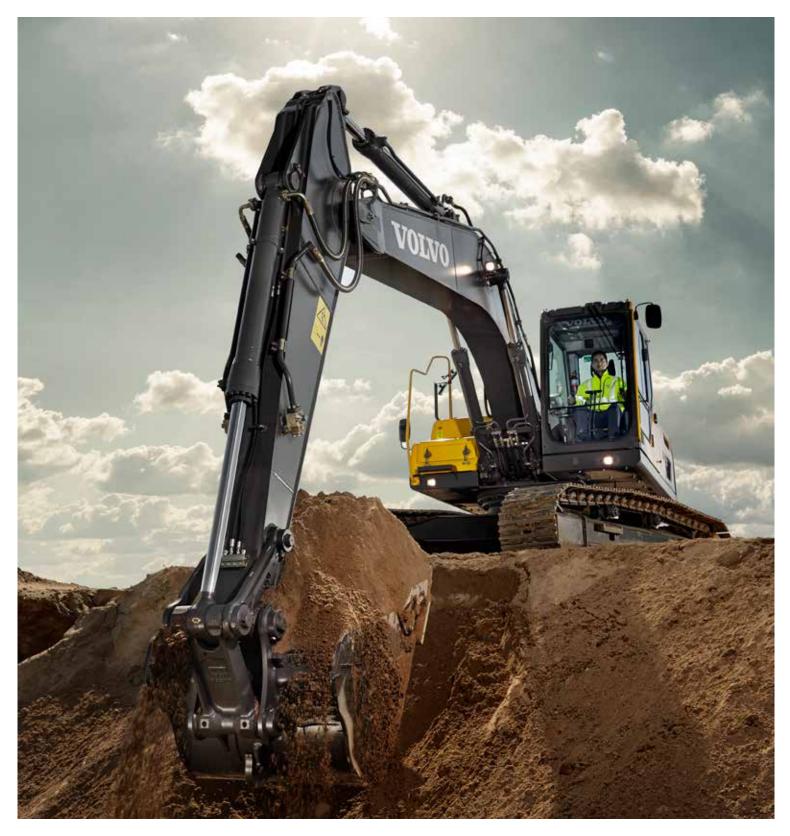
Operate in comfort for a more productive work shift. The EC210D is equipped with a spacious and safe operator environment offering enhanced all-around visibility, an adjustable seat and ergonomic controls. The improved cab interior features a new I-ECU monitor that displays a range of information for efficient operation.



Efficient work mode

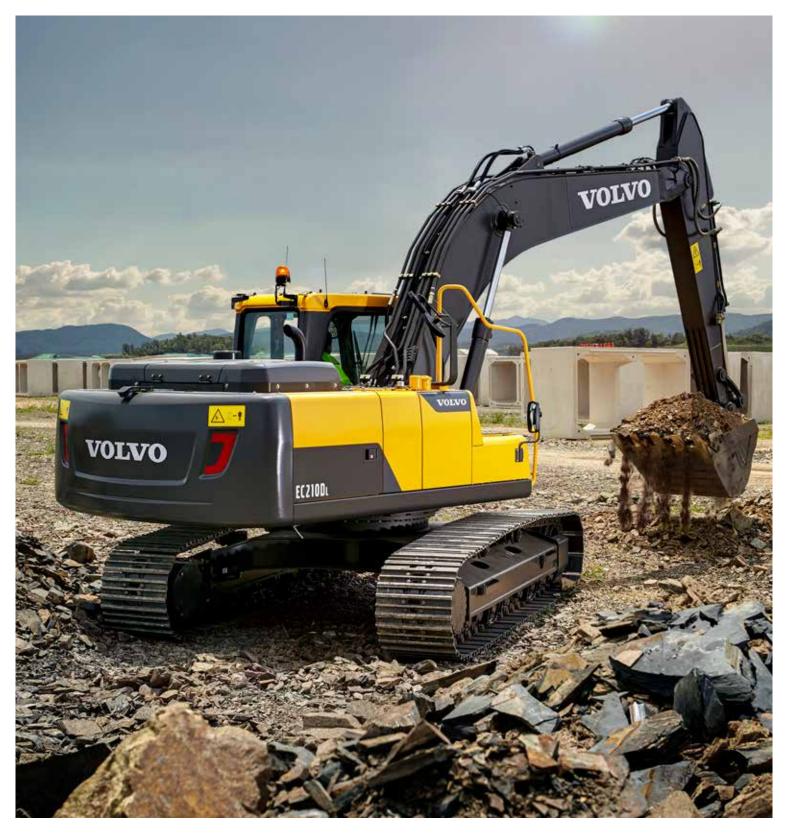
For fast cycle times and optimum fuel consumption, the EC210D is equipped with the new G4 work mode. Operators can choose the best mode to suit the task at hand, selecting from I (Idle), F (Fine), G (General), H (Heavy) and P (Power max) mode. Choose the correct mode according to your working conditions for added versatility and increased productivity.







The EC210D is built to help you do more. This excavator delivers a strong, versatile performance in a wide range of applications. A robust frame combines with optimal engine power and hydraulic pressure to provide superior digging forces and fast cycle times for excellent productivity in all operations.



OUTSTANDING FUEL EFFICIENCY

Reduce fuel consumption and increase productivity with the EC210D. The powerful engine works in harmony with the optimized hydraulic system in combination with auto-idle function to deliver outstanding fuel efficiency.

Efficiency that lasts

The Volvo EC210D is a versatile machine that ensures optimum profitability. This excavator is designed to lower fuel consumption and reduce operating costs, featuring best-in-class fuel efficiency and Volvo's intelligent ECO mode. Excellent service access and a durable design guarantee a long machine life and allow you to get the most out of your machine.

ECO mode

Work efficiently and profitably with Volvo's intelligent ECO mode. This feature contributes to the machine's total improved fuel efficiency – without any loss of performance. The design optimizes flow and pressure while maintaining digging power and swing torque.



Easy to service

The EC210D is built to ensure servicing is safe, quick and easy, featuring anti-slip plates, grouped filters, ground-level service access and centralized lubrication points. Long service intervals enhance machine availability and increase uptime for maximum productivity.



Superior durability

Benefit from a robust performance, shift after shift. Built with durable components for outstanding results in all applications, the EC210D is designed to secure lasting machine value and an excellent return on investment.



Volvo versatility

Make sure you are ready to tackle any job. Volvo CE offers a comprehensive range of attachments that let you handle a wide variety of tasks. The EC210D can be fitted with a selection of buckets and breakers that work in harmony with the machine to ensure optimal performance and profitability in any application.

Quality Volvo buckets

Volvo offers a range of high quality buckets designed to perform efficiently in a variety of materials. Featuring exceptional design and built-in durability, these buckets are equipped with Volvo teeth to handle the toughest applications.

Powerful breakers

The EC210D can be equipped with either a top or side mounted Volvo hydraulic breaker built to break even most demanding materials. With consistent power and high breaking force you'll benefit from maximum impact and durability. Set your Volvo breaker at the right frequency to suit your application needs.



Attachment Management System

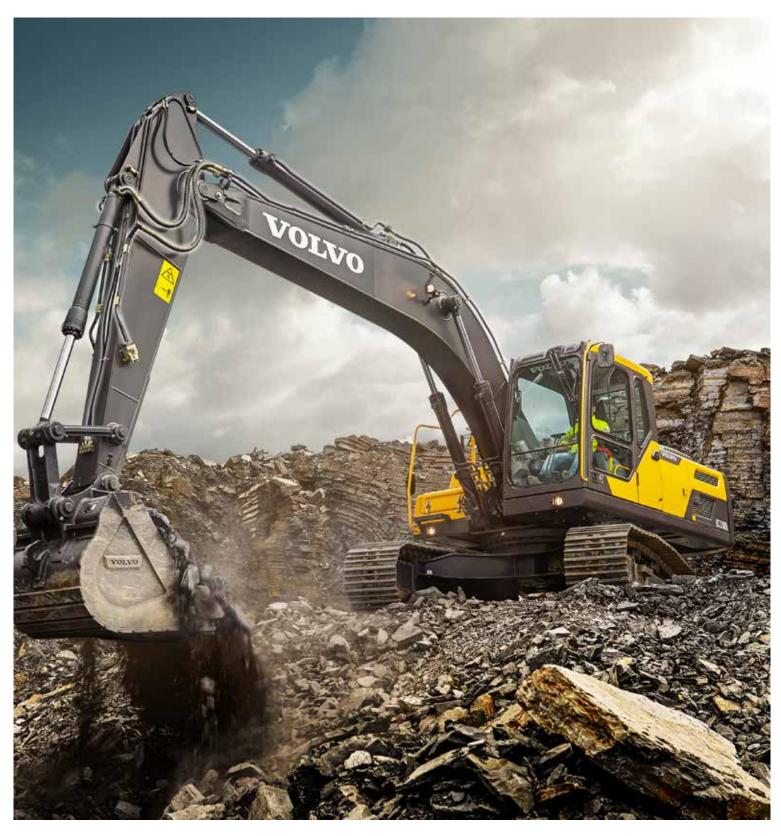
Pre-set and adjust hydraulic flow from the monitor inside the cab with this password-protected management system, providing storage for up to 20 different attachments for increased versatility. You can choose between one or two pump flow to maximize profits and productivity.

Optional auxiliary piping

The Volvo-designed hydraulic breaker / shear piping and quick coupler piping option provides optimum flow to the hydraulic attachments. State-of-the-art auxiliary lines allow the correct flow and pressure for special attachments.







A VERSATILE MACHINE

Access more applications and efficiently perform a variety of tasks with Volvo's extensive attachment range. The EC210D is compatible with a selection of robust buckets, breakers and piping options that allow you to adapt to any job with ease. All attachment options ensure a quality performance, high productivity and fast cycle times.



CUSTOMER Support Agreements

The range of Customer Support Agreements offer preventive maintenance, total repairs and a number of uptime services. Volvo uses the latest technology to monitor machine operation and status, giving you advice to increase your profitability. By having a Customer Support Agreement you are in control of your service costs.

Adding value to your business

Being a Volvo customer means having a complete set of services at your fingertips. Volvo can offer you a long-term partnership, protect your revenue and provide a full range of customer solutions using high quality parts, delivered by passionate people. Volvo is committed to increasing the positive return on your investment and maximising uptime.

Complete Solutions

Volvo has the right solution for you. So why not let us provide all your needs throughout the whole life cycle of your machine? By listening to your requirements, we can reduce your total cost of ownership and increase your revenue.



Genuine Volvo Parts

Our attention to detail is what makes us stand out. This proven concept acts as a solid investment in your machine's future. Parts are extensively tested and approved because every part is vital for uptime and performance. Only by using Genuine Volvo Parts, can you be sure that your machine retains the renowned Volvo quality.



Service Network

In order to respond to your needs faster, a Volvo expert is on the way to your job site from one of our Volvo facilities. With our extensive infrastructure of technicians, workshops and dealers, Volvo has a comprehensive network to fully support you using local knowledge and global experience.



CareTrack

CareTrack is the state-of-the-art Volvo telematics system that provides access to a wide range of machine monitoring information designed to save time and money. Proactively manage service and maintenance schedules, optimize machine and operator performance and reduce fuel costs with CareTrack.



A profitable performance

ECO mode

Volvo's intelligent ECO mode increases fuel efficiency without any loss of performance.

FUEL EFFICIENCY

The powerful engine works in harmony with optimized hydraulics and auto-idle function for outstanding fuel efficiency.

Optional auxiliary piping

The EC210D can be adjusted to take a variety of hydraulic lines, fitted with breaker and shear piping (X1).

Excellent controllability

Increased hydraulic flow ensures responsive, accurate control in grading and combined operations.

A VERSATILE MACHINE

The EC210D is compatible with a range of robust buckets, breakers and piping options so you can adapt to any job.

Efficient work mode

For fast cycle times and optimum fuel consumption, the EC210D is equipped with the new G4 work mode.

OLVO

Superior durability

Built with durable components for outstanding results in all applications, the EC210D secures lasting machine value.

Enhanced operator performance

A spacious, comfortable operator environment offers enhanced all-around visibility and a new I-ECU monitor.



CUSTOMER SUPPORT AGREEMENTS

Customer Support Agreements offer preventive maintenance, total repairs and a number of uptime services. Easy to service

Ground-level service access, centralized lubrication points and anti-slip plates make services quick and easy.

Volvo EC210D in detail

Engine

The engine, which provides excellent performance, is equipped with four cylinder, vertical, electronic-controlled high pressure fuel injectors, turbo charger with waste gate, air-to-air intercooler and water cooled diesel type.

Engine	Volvo	D5E
Max power at	r/min	2 000
Net, ISO 9249/SAE	kW	115
J1349	hp (metric)	156
	hp (imperial)	154 123
Gross, ISO 14396/SAE	kW	123
J1995	hp (metric)	167
Max torque	hp (imperial) Nm	670
at engine speed	r/min	1600
No. of cylinders	1/11111	4
Displacement	1	4.7
Bore	mm	108
Stroke	mm	130
Electrical System		
Well protected high-capaci	tv electrical syster	n. Waterproof
double-lock connectors are	used to ensure co	prrosion-free
connection. Main relays and		
electrical distribution box. T Advanced monitoring of ma		
diagnostic information is di		
Voltage	V	24
Batteries	V	2 x 12
Battery capacity	Ah	150
Alternator	V/Ah	28/80
Start motor	V - kW	24 - 5.5
Swing System		
The swing system uses an a	axial piston motor	s, driving a
planetary gearbox for maxir	mum torque. An ai	utomatic holding
brake and anti-rebound val		10.0
Max. slew speed	r/min	12.3
Max. slew torque	kNm	76.7
Drive	n automatia tura a	and abift traval
Each track is powered by a motor. The track brakes are		
hydraulic released. The trav		
gears are well protected wi		
Max. drawbar pull	kN	183
Max. travel speed (low)	km/h	3.6
Max. travel speed (high)	km/h	5.8
Gradeability	0	35
Undercarriage		
Robust X-shaped frame wit	th greased and sea	aled track chains
as standard.		
		EC210D
Track shoe		2 x 46
Link pitch	mm	190
Shoe width, triple grouser		00/800/900
Shoe width, triple grouser (H	ID) mm	600
Bottom rollers		2 x 7
Top roller		2 x 2
		EC210DL
Track shoe		2 x 49
Link pitch	mm 500 /600	190
Shoe width, triple grouser		/700/800/900
Shoe width, triple grouser (H		600
, ,	er mm	700
Bottom rollers Top roller		
		2 x 8
		2 x 8 2 x 2
· · · · · · · · · · · · · · · · · · ·		2 x 8 2 x 2 EC210DLR
Track shoe Link pitch	mm	2 x 8 2 x 2

mm

Hydraulic system

The hydraulic system and MCV (main control valve) use intelligent technology to control on-demand flow for high productivity. high-digging capacity and excellent fuel economy. The summation system. boom. arm and swing priority along with boom and arm regeneration provides optimum performance. The following important functions are included in the system: Summation system: Combines the flow of both hydraulic pumps to ensure quick cycle times and high productivity Boom priority: Gives priority to the boom operation for faster raising when loading or performing deep excavations. Arm priority: Gives priority to the arm operation for faster cycle times in leveling and for increased bucket filling when digging. Swing priority: Gives priority to swing functions for faster simultaneous operations.

Regeneration system: Prevents cavitation and provides flow to other movements during simultaneous operations for maximum productivity. Power boost: All digging and lifting forces are increased.

Power boost: All digging and lifting forces are increased. Holding valves: Boom and arm holding valves prevent the digging equipment from creeping.

Main pump. 2 x variable	displacement ax	ial piston pumps
Maximum flow	l/min	2 x 212

Pilot pump. Gear pump		
Maximum flow	l/min	1 x 18
Relief value setting pressure		
Implement	MPa	32.4 / 34.3
Travel circuit	MPa	34.3
Slew circuit	MPa	27.9
Pilot circuit	MPa	3.9
Hydraulic Cylinders		
Mono boom		2
Bore x Stroke	ø x mm	125 x 1 235
Arm		1
Bore x Stroke	ø x mm	135 x 1 540
Bucket		1
Bore x Stroke	ø x mm	120 x 1 065
LR Bucket		1
Bore x Stroke	ø x mm	100 x 865
Service Refill		
Fuel tank	1	375
Hydraulic system, total		300
Hydraulic tank		160
Engine oil	I	17
Engine coolant		15
Slew reduction unit	I	8.6
Travel reduction unit		2 x 5.8
Cab		

The Volvo cab features a brand new Volvo styling including a strong cab structure, slim pillars and a large glass area for good visibility, a spacious cab, an ergonomic switch layout, efficient air ventilation and a pressurized cab.

Sound Level

800/900

2 x 8

2 x 2

Sound level in cab according to ISO 6396											
LpA (standard) dB(A)											
dB(A)	73.5										
LpA (tropical)dB(A)73.5External sound level according to ISO 6395 and EU NoiseDirective (2000/14/EC)											
dB(A)	102.5										
dB(A)	103.5										
	dB(A) dB(A) g to ISO 6395 dB(A)										

Shoe width, triple grouser

Bottom rollers

Top roller

Specifications

MACHINE WEIGH	TS AND GRO	UND PRESSU	RE						
Description	Shoe width	Operating weight	Ground pressure	Overall width	Operating weight	Ground pressure	Overall width		
Units	mm	kg	kPa	mm	kg	kPa	mm		
			•	m arm, 0.9 ^{2 m³} counterweight	EC210D, 5.7 m boom, 2.9 m arm, 0.9 ^{2 m³} / 764 kg bucket, 4 200 kg counterweight				
	600	20 520	45.9	2 800	21 0 20	47.0	2 800		
Triple groucer	700	20 680	39.7	2 900	21 180	40.6	2 900		
Triple grouser	800	20 950	35.2	3 000	21 4 50	36.0	3 000		
	900	21 220	31.6	3 100	21720	32.4	3 100		
Triple grouser, HD	600	21 4 90	48.1	2 800	21 990	49.2	2 800		
			m boom, 2.9 n ket, 3 700 kg c	•		•	n arm, 0.92 m ³ counterweight		
	500	20 740	51.6	2 890	21 240	52.8	2 890		
	600	21 0 0 0	43.5	2 990	21 500	44.6	2 990		
Triple grouser	700	21 170	37.6	3 090	21 670	38.5	3 090		
	800	21 4 6 0	33.4	3 190	21960	34.1	3 190		
	900	21 740	30.0	3 290	22 240	30.7	3 290		
Triple grouser, HD	600	22 030	45.7	2 990	22 530	46.7	2 990		
Double grouser	700	21 740	38.6	3 090	22 240	39.5	3 090		
		0.52 m ³ /	8.85 m boom, 460 kg bucke counterweigh	t, 4 900 kg					
Tulula anno 1	800	23 290	36.2	3 190					
Triple grouser	900	23 570	32.6	3 290					

BUCKET SELECTION GUIDE

						Recommended maximum material density (kg/m3)										
Bucket type		Capacity	Cutting width	Weight	Teeth	3 70 couter	D with 0 kg weight	4 20 couter	D with O kg weight	with 3 couter	IODL 700 kg weight	with 4 couter	10DL 200 kg weight			
		L	mm	kg	EA	5.7m H 2.5m Arm	D Boom 2.9m Arm	5.7m H 2.5m Arm	D Boom 2.9m Arm	5.7m H 2.5m Arm	D Boom 2.9m Arm	5.7m H 2.5m Arm	D Boom 2.9m Arm			
		500	630	550	3	1800	1800	1800	1800	1800	1800	1800	1800			
		950	1080	729	4	1800	1800	1800	1800	1800	1800	1800	1800			
	GP	1 100	1 210	785	4	1800	1600	1800	1800	1800	1800	1800	1800			
		1250	1340	841	5	1200	1000	1400	1200	1500	1200	1500	1200			
		1400	1 470	898	6	1 100	900	1200	1100	1200	1100	1200	1200			
		900	1065	942	5	1800	1700	1800	1800	1800	1800	1800	1800			
	HD	1 100	1 210	968	4	1600	1400	1800	1600	1800	1700	1800	1800			
V1		1250	1340	1035	5	1400	1200	1500	1200	1500	1200	1500	1200			
		920	1145	870	5	1800	1800	1800	1800	1800	1800	1800	1800			
	GP	1000	1 210	895	6	1800	1600	1800	1800	1800	1800	1800	1800			
	GP	1 100	1 320	936	5	1600	1400	1800	1600	1800	1700	1800	1800			
		1 2 2 0	1505	895	6	1500	1300	1500	1500	1500	1500	1500	1500			
		850	1000	934	4	1800	1800	1800	1800	1800	1800	1800	1800			
	HD	920	1240	985	5	1800	1700	1800	1800	1800	1800	1800	1800			
		1000	1305	978	5	1800	1500	1800	1800	1800	1800	1800	1800			

Please consult with your Volvo dealer for the proper match of buckets and attachments to suit the application. (In case of using bigger bucket than regional standard MRS, consultation with R&D is highly recommended.)

The recommendations are given as a guide only, based on typical operation conditions.

Bucket capacity based on ISO 7451, heaped material with a 1:1 angle of repose.

Maximum load: Payload, bucket and additional tools such as quick coupler, rotator, ...

X: Not recommended

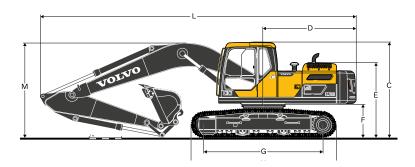
VA Boom: Variable angle boom or two-piece boom

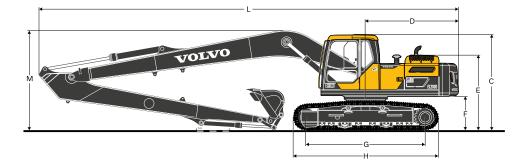
Maximum materal density

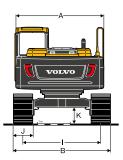
1 200~1 300 kg/m ³	Coal, Caliche, Shale
1 400~1 600 kg/m³	Wet earth and clay, Limestone, Sandstone
1 700~1 800 kg/m³	Granite, Wet sand, Well blasted rock
1 900 kg/m³ ~	Wet mud, Iron ore

Specifications

DIMENSIONS



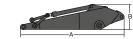




Des	scription	Unit	EC2	210D	EC2	10DL	EC210DLR
Boo	om	m	5.7	5.7	5.7	5.7	8.85
Arn	n	m	2.5	2.9	2.5	2.9	6.25
А	Overall width of upper structure	mm	2 700	2 700	2 700	2 700	2 700
В	Overall width	mm	2 800	2 800	2 990	2 990	3 190
С	Overall height of cab	mm	2 930	2 930	2 930	2 930	2 930
D	Tail swing radius	mm	2 850	2 850	2 850	2 850	2 850
Е	Overall height of engine hood	mm	2 315	2 315	2 315	2 315	2 315
F	Counterweight clearance*	mm	1025	1 0 2 5	1025	1025	1025
G	Tumbler length	mm	3 370	3 370	3 660	3 370	3 660
Н	Track length	mm	4 160	4 160	4 460	4 460	4 460
I I	Track gauge	mm	2 200	2 200	2 390	2 390	2 390
J	Shoe width	mm	600	600	600	600	800
Κ	Min. ground clearance*	mm	460	460	460	460	460
L	Overall length	mm	9 745	9 690	9 745	9 690	12 880
Μ	Overall height of boom	mm	3 080	2 940	3 080	2 940	3 055

* Without shoe grouser

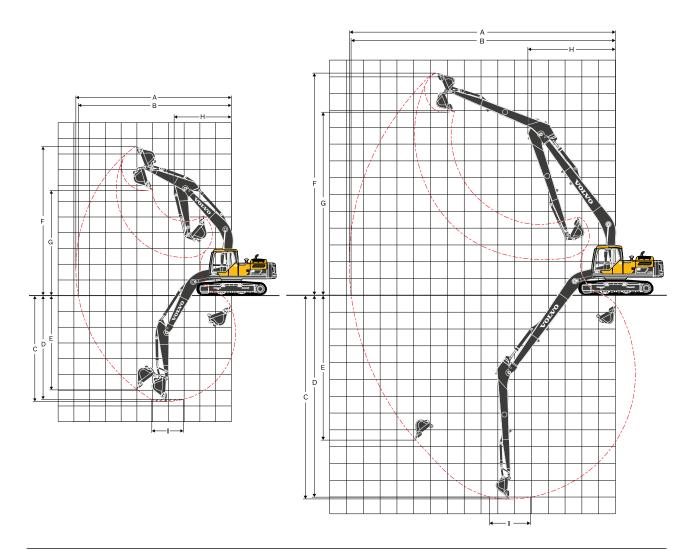




Description	Unit	Mono Boom	Long Reach	Description	Unit		Long Reach	
Boom	m	5.7	8.85	Arm	m	2.5	2.9	6.25
A Length	mm	5 910	9 0 6 0	A Length	mm	3 525	3 910	7 330
B Height	mm	1 585	1460	B Height	mm	860	860	945
Width	mm	670	670	Width	mm	440	440	385
Weight	kg	2 055	2 510	Weight	kg	1 129	1 130	1309

Includes cylinder, piping and pin, excludes boom cylinder pin

Includes bucket cylinder, linkage and pin



Description Unit EC210D/C210DL EC210DL1 Boom m 5.7 5.7 8.85 Arm m 2.5 2.9 6.25 A Max. digging reach mm 9550 9930 15 800 B Max. digging reach or ground mm 9380 9770 15 700 C Max. digging depth mm 6330 6730 12 100 D Max.digging depth (2.44 m level) mm 6100 6540 12 000 E Max. vertical wall digging depth mm 9220 9460 13 300 G Max. dumping height mm 6430 6650 10 950 H Min. front swing radius mm 3670 3640 5200 DIGGING FORCES WITH DECET FIT BUCKET mm 3670 3640 5200 DIGGING Force - bucket Normal SAE J1179 kN 123 68 Power boost SAE J1179 kN 136 360 -77 Power boost ISO 6015 kN 144 44	WORKING RANGES						
Arm m 2.5 2.9 6.25 A Max. digging reach mm 9 550 9 930 15 800 B Max. digging reach on ground mm 9 380 9 770 15 700 C Max. digging depth mm 6 330 6 730 12 100 D Max.digging depth mm 6 100 6 540 12 000 E Max. vertical wall digging depth mm 6 620 6 090 11 290 F Max. cutting height mm 9 220 9 460 13 300 G Max. dumping height mm 6 430 6 650 10 950 H Min. front swing radius mm 3 670 3 640 5 200 DIGGING FORCES WITH DIRECT FIT BUCKET mm 1 470 1 470 1 248 Breakout force - bucket Normal SAE J1179 kN 130 130 - Normal ISO 6015 kN 144 144 - Power boost ISO 6015 kN 144 144 - Power boost SAE J1	Description			Unit	EC210D/	EC210DL	EC210DLR
A Max. digging reach mm 9 550 9 930 15 800 B Max. digging reach on ground mm 9 380 9 770 15 700 C Max. digging depth mm 6 330 6 730 12 100 D Max.digging depth (2.44 m level) mm 6 100 6 540 12 000 E Max. vertical wall digging depth mm 5 620 6 090 11 290 F Max. cutting height mm 9 220 9 460 13 300 G Max. dumping height mm 6 430 6 650 10 950 H Min. front swing radius mm 3 670 3 640 5 200 DIGGING FORCES WITH DIRECT FIT BUCKET mm 1 470 1 470 1 248 Breakout force - bucket Normal S AE J1179 kN 130 130 - Normal ISO 6015 kN 136 136 77 Power boost ISO 6015 kN 114 144 - Mormal ISO 6015 kN 1144 144 -	Boom			m	5.7	5.7	8.85
B Max. digging reach on ground mm 9 380 9 770 15 700 C Max. digging depth mm 6 330 6 730 12 100 D Max.digging depth (2.44 m level) mm 6 100 6 540 12 000 E Max. vertical wall digging depth (2.44 m level) mm 5 620 6 090 11 290 F Max. cutting height mm 9 220 9 460 13 300 G Max. dumping height mm 6 430 6 650 10 950 H Min. front swing radius mm 3 670 3 640 5 200 DIGGING FORCES WITH DIFECT FIT BUCKET mm 1 470 1 470 1 248 Breakout force - bucket Normal SAE J1179 kN 123 68 Power boost SAE J1179 kN 130 130 - Normal ISO 6015 kN 136 136 77 Power boost ISO 6015 kN 114 44 - Normal	Arm			m	2.5	2.9	6.25
C Max. digging depth mm 6 330 6 730 12 100 D Max.digging depth (2.44 m level) mm 6 100 6 540 12 000 E Max. vertical wall digging depth mm 5 620 6 090 11 290 F Max. cutting height mm 9 220 9 460 13 300 G Max. dumping height mm 6 430 6 650 10 950 H Min. front swing radius mm 3 670 3 640 5 200 DIGGING FORCES WITH DIFECT FIT BUCKET mm 1 470 1 470 1 248 Breakout force - bucket Normal SAE J1179 kN 123 68 Power boost SAE J1179 kN 136 136 -77 Power boost ISO 6015 kN 136 136 77 Power boost ISO 6015 kN 144 444 - Tearout force - dipper arm Normal SAE J1179 kN 112 96 44 Normal ISO 6015 kN 118 102	A Max. digging reach			mm	9 550	9 930	15 800
D Max.digging depth (2.44 m level) mm 6 100 6 540 12 000 E Max. vertical wall digging depth mm 5 620 6 090 11 290 F Max. cutting height mm 9 220 9 460 13 300 G Max. dumping height mm 6 430 6 650 10 950 H Min. front swing radius mm 3 670 3 640 5 200 DIGGING FORCES WITH DIRECT FIT BUCKET mm 1 470 1 470 1 248 Breakout force - bucket Normal S AE J1179 kN 123 123 68 Power boost S AE J1179 kN 1300 130 - Normal ISO 6015 kN 136 136 77 Power boost ISO 6015 kN 144 - - Tearout force - dipper arm Normal S AE J1179 kN 112 96 44 Power boost S AE J1179 kN 118 102 - Tearout force - dipper arm ISO 6015 kN	B Max. digging reach on gi	round		mm	9 380	9 770	15 700
E Max. vertical wall digging lepth mm 5 620 6 090 11 290 F Max. cutting height mm 9 220 9 460 13 300 G Max. dumping height mm 6 430 6 650 10 950 H Min. front swing radius mm 3 670 3 640 5 200 DIGGING FORCES WITH DIRECT FIT BUCKET mm 1 470 1 470 1 248 Power boost SAE J1179 kN 123 68 Power boost SAE J1179 kN 130 - Normal ISO 6015 kN 136 136 77 Power boost ISO 6015 kN 144 44 - Tearout force - dipper arm Normal SAE J1179 kN 112 96 44 Power boost SAE J1179 kN 118 102 - Tearout force - dipper arm ISO 6015 kN 115 99 45	C Max. digging depth			mm	6 330	6 730	12 100
F Max. cutting height mm 9 220 9 460 13 300 G Max. dumping height mm 6 430 6 650 10 950 H Min. front swing radius mm 3 670 3 640 5 200 DIGGING FORCES WITH DIRECT FIT BUCKET Bucket radius mm 1 470 1 470 1 248 Power boost SAE J1179 kN 123 68 Power boost SAE J1179 kN 130 - Normal ISO 6015 kN 136 136 77 Power boost ISO 6015 kN 144 144 - Tearout force - dipper arm Normal SAE J1179 kN 112 96 44 Normal ISO 6015 kN 118 102 - Tearout force - dipper arm ISO 6015 kN 115 99 45	D Max.digging depth (2.44 r	n level)		mm	6 100	6 540	12 000
G Max. dumping height mm 6 430 6 650 10 950 H Min. front swing radius mm 3 670 3 640 5 200 DIGGING FORCES WITH DIRECT FIT BUCKET Bucket radius mm 1 470 1 470 1 248 Breakout force - bucket Normal SAE J1179 kN 123 68 Power boost SAE J1179 kN 130 - - Normal ISO 6015 kN 136 136 77 Power boost ISO 6015 kN 144 144 - Tearout force - dipper arm Normal SAE J1179 kN 112 96 44 Normal ISO 6015 kN 118 102 - Tearout force - dipper arm Normal ISO 6015 kN 115 99 45	E Max. vertical wall digging	depth		mm	5 620	6 090	11 290
H Min. front swing radius mm 3 670 3 640 5 200 DIGGING FORCES WITH DIRECT FIT BUCKET mm 1 470 1 470 1 248 Bucket radius mm 1 470 1 470 1 248 Breakout force - bucket Normal SAE J1179 kN 123 68 Power boost SAE J1179 kN 130 130 - Normal ISO 6015 kN 136 136 77 Power boost ISO 6015 kN 144 144 - Tearout force - dipper arm Normal SAE J1179 kN 112 96 44 Normal ISO 6015 kN 118 102 - Tearout force - dipper arm ISO 6015 kN 115 99 45	F Max. cutting height			mm	9 220	9 460	13 300
DIGGING FORCES WITH DIRECT FIT BUCKET Bucket radius mm 1470 1470 1248 Bucket radius Normal SAE J1179 kN 123 123 68 Breakout force - bucket Power boost SAE J1179 kN 130 130 - Normal ISO 6015 kN 136 136 77 Power boost ISO 6015 kN 144 144 - Normal SAE J1179 kN 112 96 44 Tearout force - dipper arm Power boost SAE J1179 kN 118 102 - Normal ISO 6015 kN 115 99 45	G Max. dumping height			mm	6 430	6 650	10 950
Bucket radius mm 1470 1470 1248 Breakout force - bucket Normal SAE J1179 kN 123 123 68 Power boost SAE J1179 kN 130 130 - Normal ISO 6015 kN 136 136 77 Power boost ISO 6015 kN 144 144 - Normal SAE J1179 kN 112 96 44 Power boost SAE J1179 kN 118 102 - Tearout force - dipper arm ISO 6015 kN 115 99 45	H Min. front swing radius			mm	3 670	3 640	5 200
Breakout force - bucket Normal SAE J1179 kN 123 123 68 Power boost SAE J1179 kN 130 130 - Normal ISO 6015 kN 136 136 77 Power boost ISO 6015 kN 144 144 - Normal SAE J1179 kN 112 96 44 Power boost SAE J1179 kN 118 102 - Normal ISO 6015 kN 115 99 45	DIGGING FORCES WITH	DIRECT FIT BU	JCKET				
Breakout force - bucket Power boost SAE J1179 kN 130 130 - Normal ISO 6015 kN 136 136 77 Power boost ISO 6015 kN 144 144 - Normal SAE J1179 kN 112 96 44 Power boost SAE J1179 kN 118 102 - Normal ISO 6015 kN 115 99 45	Bucket radius			mm	1 470	1 470	1248
Breakout force - bucket Normal ISO 6015 kN 136 136 77 Power boost ISO 6015 kN 144 144 - Normal SAE J1179 kN 112 96 44 Power boost SAE J1179 kN 118 102 - Normal ISO 6015 kN 115 99 45		Normal	SAE J1179	kN	123	123	68
Normal ISO 6015 kN 136 136 77 Power boost ISO 6015 kN 144 144 - Normal SAE J1179 kN 112 96 44 Power boost SAE J1179 kN 118 102 - Normal ISO 6015 kN 115 99 45	Dreakout farea buakat	Power boost	SAE J1179	kN	130	130	-
Normal SAE J1179 kN 112 96 44 Power boost SAE J1179 kN 118 102 - Normal ISO 6015 kN 115 99 45	Breakout force - bucket	Normal	ISO 6015	kN	136	136	77
Power boost SAE J1179 kN 118 102 - Tearout force - dipper arm Normal ISO 6015 kN 115 99 45		Power boost	ISO 6015	kN	144	144	-
Tearout force - dipper arm Normal ISO 6015 kN 115 99 45		Normal	SAE J1179	kN	112	96	44
Normal ISO 6015 kN 115 99 45	The second for the second second	Power boost	SAE J1179	kN	118	102	-
Power boost ISO 6015 kN 122 105 -	rearout force - dipper arm	Normal	ISO 6015	kN	115	99	45
		Power boost	ISO 6015	kN	122	105	-
Rotation angle, bucket ° 175 175 178	Rotation angle, bucket			0	175	175	178

Specifications

LIFTING CAPACITY EC210D

Lifting capacity at the arm end without bucket. For lifting capacity including bucket, simply subtract actual weight of the direct fit bucket or the bucket with quick coupler from the following values

For lifting capacity i	Lifting hook	<u>, , , ,</u>			1				· · ·			•		
	related to	1.5	ōm	3.0	Dm	4.	5m	6.0	Эm	7.	ōm	N	lax. reach	
	ground	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	m
	7.5 m kg											*5 280	4 930	5.6
	6.0 m kg							*5 120	4 4 4 0			*5 200	3 500	6.9
Boom : 5.7m	4.5 m kg					*6 520	*6 520	*5 600	4 270	4 560	2 950	4 4 6 0	2 880	7.6
Arm : 2.5m	3.0 m kg					*8 380	6 110	6 320	4 0 2 0	4 460	2860	4 0 4 0	2 570	8.0
	1.5 m kg					9 430	5 620	6 0 6 0	3 780	4 340	2 750	3 890	2 460	8.1
Shoe: 600mm	0 m kg					9 170	5 400	5 880	3 630	4 260	2 670	3 980	2 500	7.9
CWT : 3 700kg	-1.5 m kg			*10 270	*10 270	9 130	5 370	5 830	3 580			4 370	2 730	7.4
	-3.0 m kg			*13 680	10 550	9 250	5 470	5 910	3 660			5 330	3 330	6.5
	-4.5 m kg			*10 530	*10 530	*7 520	5 760					*6 610	5 0 4 0	5.0
	7.5 m kg							*4 790	4 500			*4 630	4 260	6.2
	6.0 m kg							*4 700	4 500			*4 310	3 160	7.3
Boom : 5.7m	4.5 m kg							*5 230	4 320	4 600	2 980	4 110	2 640	8.0
Arm : 2.9m	3.0 m kg					*7 810	6 2 2 0	*6 080	4 060	4 4 8 0	2 870	3 740	2 380	8.4
Shoe : 600mm	1.5 m kg					9 500	5 680	6 080	3 800	4 340	2 740	3 610	2 270	8.5
	0 m kg			*5 110	*5 110	9 160	5 380	5 870	3 610	4 2 3 0	2 640	3 680	2 300	8.3
CWT : 3 700kg	-1.5 m kg	*5 910	*5 910	*9 760	*9 760	9 070	5 310	5 780	3 530	4 200	2 610	3 990	2 490	7.8
	-3.0 m kg	*10 760	*10 760	*14 440	10 360	9 150	5 370	5 820	3 570			4 750	2 960	6.9
	-4.5 m kg			*11 710	10 760	*8 320	5 600					*6 350	4 170	5.6
	7.5 m kg											*5 280	5 240	5.6
	6.0 m kg							*5 120	4 720			*5 200	3 750	6.9
Boom : 5.7m	4.5 m kg					*6 520	*6 520	*5 600	4 560	4 830	3 170	4 730	3 100	7.6
Arm : 2.5m	3.0 m kg					*8 380	6 530	*6 410	4 310	4 730	3 080	4 290	2 780	8.0
Shoe : 600mm	1.5 m kg					9 980	6 040	6 4 2 0	4 070	4 610	2 960	4 130	2 660	8.1
	0 m kg					9 720	5 810	6 250	3 920	4 530	2 890	4 230	2 700	7.9
CWT : 4 200kg	-1.5 m kg			*10 270	*10 270	9 690	5 780	6 190	3 870			4 650	2 960	7.4
	-3.0 m kg			*13 680	11 320	*9 790	5 890	6 280	3 940			5 660	3 590	6.5
	-4.5 m kg			*10 530	*10 530	*7 520	6 180					*6 610	5 400	5.0
	7.5 m kg							*4 790	4 790			*4 630	4 540	6.2
	6.0 m kg							*4 700	*4 700			*4 310	3 390	7.3
Boom : 5.7m	4.5 m kg							*5 230	4 610	4 870	3 200	*4 260	2 840	8.0
Arm : 2.9m	3.0 m kg					*7 810	6 6 4 0	*6 080	4 350	4 750	3 080	3 980	2 570	8.4
Shoe : 600mm	1.5 m kg					*9 570	6 090	6 440	4 080	4 610	2 960	3 840	2 460	8.5
	0 m kg			*5 110	*5 110	9 720	5 800	6 230	3 900	4 500	2 860	3 920	2 490	8.3
CWT : 4 200kg	-1.5 m kg	*5 910	*5 910	*9 760	*9 760	9 620	5 720	6 150	3 820	4 470	2 830	4 250	2 700	7.8
	-3.0 m kg	*10 760	*10 760	*14 440	11 120	9 700	5 790	6 190	3 860			5 0 5 0	3 200	6.9
	-4.5 m kg			*11 710	11 520	*8 320	6 0 2 0					*6 350	4 480	5.6

Notes: 1. Machine in "Fine Mode-F" (Power Boost) for lifting capacities. 2. The above loads are in compliance with SAE J1097 and ISO 10567 Hydraulic Excavator Lifting Capacity Standards. 3. Rated loads do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. 4. Rated loads marked with an asterisk (*) are limited by hydraulic capacity rather than tipping load.

LIFTING CAPACITY EC210DL

Lifting capacity at the arm end without bucket. For lifting capacity including bucket, simply subtract actual weight of the direct fit bucket or the bucket with guick coupler from the following values

For lifting capacity			ket, simply	' subtract	actual we	ight of the	direct fit	bucket or	the bucke	t with quic	k coupler	from the f	ollowing v	alues.	
	Lifting ho		1.5	ōm	3.0	Om	4.	5m	6.	0m	7.	ōm	Ν	/lax. reach	
	related ground level		Along UC	Across UC	m										
		kg											*5 280	*5 280	5.6
	6.0 m	kg							*5 120	4 920			*5 200	3 900	6.9
Boom : 5.7m	4.5 m	kg					*6 520	*6 520	*5 600	4 750	5 160	3 2 9 0	5 0 5 0	3 220	7.6
Arm : 2.5m	3.0 m	kg					*8 380	6 870	*6 410	4 500	5 060	3 200	4 580	2 890	8.0
	1.5 m	kġ					*10 010	6 360	6 920	4 250	4 940	3 090	4 4 2 0	2 760	8.1
Shoe: 600mm	0 m	kġ					10 690	6 130	6 750	4 100	4 850	3 010	4 530	2 820	7.9
CWT : 3 700kg	-1.5 m	kg			*10 270	*10 270	*10 650	6 100	6 690	4 050			4 980	3 080	7.4
	-3.0 m	kg			*13 680	12 220	*9 790	6 210	6 780	4 120			6 090	3 750	6.5
	-4.5 m	kg			*10 530	*10 530	*7 520	6 510					*6 610	5 670	5.0
	7.5 m	kg							*4 790	*4 790			*4 630	*4 630	6.2
	6.0 m	kg							*4 700	*4 700			*4 310	3 520	7.3
Boom : 5.7m	4.5 m	kg							*5 230	4 800	*4 930	3 320	*4 260	2 960	8.0
Arm : 2.9m	3.0 m	kg					*7 810	6 980	*6 080	4 530	5 080	3 210	4 240	2 670	8.4
Shoe : 600mm	1.5 m	kg					*9 570	6 420	6 950	4 270	4 930	3 080	4 100	2 560	8.5
	0 m	kg			*5 110	*5 110	*10 550	6 120	6 730	4 0 8 0	4 830	2 980	4 190	2 600	8.3
CWT : 3 700kg	-1.5 m	kg	*5 910	*5 910	*9 760	*9 760	10 590	6 0 4 0	6 6 4 0	4 000	4 790	2 950	4 550	2 810	7.8
	-3.0 m	kg	*10 760	*10 760	*14 440	12 010	*10 070	6 110	6 690	4 040			5 420	3 340	6.9
	-4.5 m	kg			*11 710	*11 710	*8 320	6 350					*6 350	4 690	5.6
	7.5 m	kg											*5 280	*5 280	5.6
	6.0 m	kg							*5 120	*5 120			*5 200	4 150	6.9
Boom : 5.7m		kg					*6 520	*6 520	*5 600	5 050	*5 270	3 520	*5 280	3 440	7.6
Arm : 2.5m	3.0 m	kg					*8 380	7 310	*6 410	4 800	5 350	3 430	4 840	3 100	8.0
Shoe : 600mm	1.5 m	kg					*10 010	6 800	*7 240	4 550	5 220	3 310	4 680	2 970	8.1
	0 m	kg					*10 730	6 570	7 130	4 400	5 140	3 240	4 800	3 030	7.9
CWT : 4 200kg	-1.5 m	kg			*10 270	*10 270	*10 650	6 540	7 080	4 350			5 270	3 320	7.4
	-3.0 m	kg			*13 680	13 040	*9 790	6 650	7 170	4 420			6 440	4 020	6.5
	-4.5 m	kg			*10 530	*10 530	*7 520	6 950					*6 610	6 0 6 0	5.0
	7.5 m	kg							*4 790	*4 790			*4 630	*4 630	6.2
	6.0 m	kg							*4 700	*4 700			*4 310	3 750	7.3
Boom : 5.7m	4.5 m	kg							*5 230	5 100	*4 930	3 550	*4 260	3 170	8.0
Arm : 2.9m	3.0 m	kg					*7 810	7 430	*6 080	4 830	*5 300	3 4 4 0	*4 370	2 870	8.4
Shoe : 600mm	1.5 m	kg					*9 570	6 860	*6 970	4 570	5 220	3 310	4 350	2 760	8.5
	0 m	kg			*5 110	*5 110	*10 550	6 560	7 120	4 380	5 110	3 210	4 4 4 0	2 800	8.3
CWT : 4 200kg	-1.5 m	kg	*5 910	*5 910	*9 760	*9 760	*10 690	6 480	7 030	4 300	5 080	3 180	4 830	3 030	7.8
	-3.0 m	kg	*10 760	*10 760	*14 440	12 840	*10 070	6 550	7 080	4 340			5 740	3 590	6.9
	-4.5 m	kg			*11 710	*11 710	*8 320	6 790					*6 350	5 0 2 0	5.6

Notes: 1. Machine in "Fine Mode-F" (Power Boost) for lifting capacities. 2. The above loads are in compliance with SAE J1097 and ISO 10567 Hydraulic Excavator Lifting Capacity Standards. 3. Rated loads do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. 4. Rated loads marked with an asterisk (*) are limited by hydraulic capacity rather than tipping load.

LIFTING CAPACITY EC210DLR

Lifting capacity at the arm end without bucket. For lifting capacity including bucket, simply subtract actual weight of the direct fit bucket or the bucket with quick coupler from the following values.

	Lifting hook related to	1.5m		3.0m		4.5m		6.0m		7.5m		
	ground level	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	
	3.0 m kg					*4 080	*4 080	*2 920	*2 920	*2 320	*2 320	
	1.5 m kg					*5 180	*5 180	*3 520	*3 520	*2 680	*2 680	
	0 m kg			*1 710	*1 710	*4 080	*4 080	*4 000	*4 000	*3 010	3 000	
	-1.5 m kg	*1840	*1 840	*2 380	*2 380	*4 090	*4 090	*4 310	3 780	*3 250	2 800	
	-3.0 m kg	*2 530	*2 530	*3 120	*3120	*4 610	*4 610	*4 460	3 650	*3 400	2 680	
	-4.5 m kg	*3 260	*3 260	*3 930	*3 930	*5 410	*5 410	*4 470	3 620	*3 450	2 630	
	-6.0 m kg	*4 040	*4 040	*4 830	*4 830	*5 820	5 680	*4 340	3 660	*3 390	2 640	
	-7.5 m kg	*4 880	*4 880	*5 850	*5 850	*5 320	*5 320	*4 030	3 770	*3 180	2 710	
	-9.0 m kg			*6350	*6 350	*4 560	*4 560	*3 510	*3 510	*2 760	*2 760	
	-10.5 m kg					*3 360	*3 360	*2 600	*2 600	*1930	*1 930	
	Lifting hook related to	9.	0m	10.	5m	12.	.0m	13.	0m		Max. reach	
	ground level	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	m
Boom : 8.85m	12.0 m kg									*510	*510	10.3
Arm : 6.25m	10.5 m kg									*450	*450	11.6
Shoe: 800mm	9.0 m kg					*940	*940			*420	*420	12.6
CWT : 4 900kg	7.5 m kg			*1 330	*1 330	*1 310	*1 310			*410	*410	13.4
	6.0 m kg			*1 430	*1 430	*1 370	*1 370	*850	*850	*400	*400	13.9
	4.5 m kg	*1 720	*1720	*1 560	*1 560	*1 450	*1 450	*1 210	*1 210	*410	*410	14.3
												44.5
	3.0 m kg	*1 950	*1 950	*1 720	*1 720	*1 560	*1560	*1450	1290	*430	*430	14.5
	3.0 m kg 1.5 m kg	*1 950 *2 200	*1 950 *2 200	*1 720 *1 880	*1 720 *1 880	*1 560 *1 670	*1560 1 550	*1450 *1 520	1 290 1 230	*430 *460	*430 *460	14.5 14.6
	Ŭ											
	1.5 m kg	*2 200	*2 200	*1 880	*1 880	*1 670	1 550	*1 520	1 230	*460	*460	14.6
	1.5 m kg 0 m kg	*2 200 *2 420	*2 200 2 320	*1 880 *2 040	*1 880 1 830	*1 670 *1 780	1 550 1 460	*1 520 *1 590	1 230 1 170	*460 *510	*460 *510	14.4
	1.5 m kg 0 m kg -1.5 m kg	*2 200 *2 420 *2 600	*2 200 2 320 2 170	*1 880 *2 040 *2 170	*1 880 1 830 1 730	*1 670 *1 780 *1 870	1 550 1 460 1 390	*1 520 *1 590 *1 600	1 230 1 170 1 130	*460 *510 *580	*460 *510 *580	14.6 14.4 14.2
	1.5 m kg 0 m kg -1.5 m kg -3.0 m kg	*2 200 *2 420 *2 600 *2 720	*2 200 2 320 2 170 2 080	*1 880 *2 040 *2 170 *2 260	*1 880 1 830 1 730 1 650	*1 670 *1 780 *1 870 *1 920	1 550 1 460 1 390 1 350	*1 520 *1 590 *1 600	1 230 1 170 1 130	*460 *510 *580 *670	*460 *510 *580 *670	14.6 14.4 14.2 13.7 13.1
	1.5 m kg 0 m kg -1.5 m kg -3.0 m kg -4.5 m kg	*2 200 *2 420 *2 600 *2 720 *2 770	*2 200 2 320 2 170 2 080 2 030	*1 880 *2 040 *2 170 *2 260 *2 290	*1 880 1 830 1 730 1 650 1 620	*1 670 *1 780 *1 870 *1 920 *1 930	1 550 1 460 1 390 1 350 1 330	*1 520 *1 590 *1 600	1 230 1 170 1 130	*460 *510 *580 *670 *810	*460 *510 *580 *670 *810	14.6 14.4 14.2 13.7
	1.5 m kg 0 m kg -1.5 m kg -3.0 m kg -4.5 m kg -6.0 m kg	*2 200 *2 420 *2 600 *2 720 *2 770 *2 730	*2 200 2 320 2 170 2 080 2 030 2 030	*1 880 *2 040 *2 170 *2 260 *2 290 *2 240	*1 880 1 830 1 730 1 650 1 620 1 630	*1 670 *1 780 *1 870 *1 920 *1 930	1 550 1 460 1 390 1 350 1 330	*1 520 *1 590 *1 600	1 230 1 170 1 130	*460 *510 *580 *670 *810 *1 020	*460 *510 *580 *670 *810 *1 020	14.6 14.4 14.2 13.7 13.1 12.3

Notes: 1. Machine in "Fine Mode-F" (Power Boost) for lifting capacities. 2. The above loads are in compliance with SAE J1097 and ISO 10567 Hydraulic Excavator Lifting Capacity Standards. 3. Rated loads do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. 4. Rated loads marked with an asterisk (*) are limited by hydraulic capacity rather than tipping load.

Equipment

STANDARD EQUIPMENT
Engine
Turbocharged, 4 stroke diesel engine with water cooling,
direct injection and charged air cooler
Air filter with indicator
Air intake heater
Cyclone pre-cleaner
Fuel filter and water separator
Extra water separator
Alternator, 80 A
Electric/Electronic control system
Contronics
Advanced mode control system
Self-diagnostic system
Machine status indication
Engine speed sensing power control
Automatic idling system
One-touch power boost
Power max mode (P)
Safety stop/start function
Adjustable LCD color monitor
Master electrical disconnect switch
Engine restart prevention circuit
High capacity halogen lights:
Frame-mounted 2
Boom-mounted 1
Batteries, 2 x 12 V / 150 Ah
Start motor, 24 V / 5.5 kW
Hydraulic system
Automatic sensing hydraulic system
Summation system
Boom priority
Arm priority Swing priority
Boom and arm regeneration valves
ECO mode fuel saving technology
Swing anti-rebound valves
Boom and arm holding valves
Multi-stage filtering system
Cylinder cushioning
Cylinder contamination seals
Automatic two-speed travel motors
Hydraulic oil, ISO VG 68
Superstructure
Counterweight: 3 700kg
Access way with handrail
Tool storage area
Punched metal anti-slip plates

Punched metal anti-slip plates

Oak and interior
Cab and interior
Cab with roof hatch
Control lock out lever
Travel pedals and hand levers
Adjustable operator seat and joystick control console
Semi-long control joysticks
Heater & air conditioner, manual
Flexible antenna
Radio with USB input
Cab, all-weather sound suppressed, includes:
Cup holders
Door locks
Tinted glass
Floor mat
Horn
Large storage area
Pull-up type front window
Removable lower windshield
Seat belt
Safety glass
Windshield wiper with intermittent feature
Master key
Undercarriage
Undercover
Hydraulic track adjusters
Greased and sealed track link
Track guard
600 mm with triple grousers
Digging equipment
Boom: 5.7 m mono
Arm: 2.9 m
Linkage
Service
Tool kit, daily maintenance
Spare parts kit

OPTIONAL EQUIPMENT					
Engine	Cab and interior				
Rain cap or Oil bath pre-cleaner	Heater & air conditioner, automatic				
Block heater: 240 V	Electric pedal for breaker and shear				
Water separator with heater	Control joysticks (4 switches)				
Fuel filler pump: 35 I/min or 50 I/min with auto stop	Cab-mounted falling object guard (FOG)				
Electric	Cab-mounted falling object protective structure (FOPS)				
Extra work lights:	Sun screens, front, roof, rear				
Boom-mounted 1	Rain shield				
Cab-mounted 3	Rear view camera				
Counterweight-mounted 1	Ashtray and lighter				
Travel alarm	Safety net for front window				
Anti-theft with code lock system	Specific key				
Rotating warning beacon	Superstructure				
Hydraulic system	Rear view mirror on counterweight				
Boom hose rupture valve (HRV) with overload warning	Counterweight: 4 200kg, 4 900kg				
device	Undercarriage				
Hydraulic piping:	Full track guard				
Breaker & shear, 1 or 2 pump flow	500 / 600 / 700 / 800 / 900 mm with triple grousers				
Quick coupler piping Additional return filter for breaker and shear	600 mm HD with triple grousers				
	700 mm with double grousers				
Hydraulic oil, ISO VG 32, 46	Digging equipment				
Hydraulic oil, longlife oil 32, 46, 68	Arm: 2.5m, 6.25m long reach				
	Boom: 8.85 m long reach				
	Linkage with lifting eye				
	Service				

Tool kit, full scale

SELECTION OF VOLVO OPTIONAL EQUIPMENT

Rear view camera



Fuel Filler Pump



Oilbath pre-cleaner



Boom & arm configuration



FOPS



Full trackguard



Not all products are available in all markets. Under our policy of continuous improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.



Volvo Construction Equipment